



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5564-3

Job Sheet 182766



Part No: D5564-3

Job Qty: 20 ea

Part Name: Middle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5564 REV.B IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18/07/31 AS PER DWG REV:B
JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/4/18	0.00	0.00	Start Up Waterjet2		SC 8/31/18
110	Waterjet	20 pcs		9/4/18	0.00	2.00	Waterjet1		SC 8/31/18
120	QC	20 pcs		9/4/18	0.00	0.00	QC2		SC 8/31/18
130	QC	20 pcs		9/4/18	0.00	0.00	QC8		SEP 04 2018 68
140	Brake NC	20 pcs		9/4/18	0.00	1.11	Brake NC 1		JB 9-89
150	QC	20 pcs		9/4/18	0.00	0.00	QC5		SMB
160	Packaging	20 pcs		9/4/18	0.00	0.00	Packaging3		18.09.05
170	QC21-SA	20 Ea		9/4/18	0.00	0.00	QC21		

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.8400 sf (.092 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	339	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:33%;">Cross tube ☐</td> <td style="width:33%;">Water Jet ☐</td> <td style="width:33%;">Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐	
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Date : _____		MRB (QSI042) Approval _____ Disposition _____												
		Completed By _____												
		Lead hand / Supervisor Approval Verification _____												
		QC / QA Coordinator Approval _____												

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 CANADA
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 Email: sales@dartaero.com
 www.dartaero.com

Container No: S107560
 Part: D5564-3
 Job No: 182766
 Serial No/Batch: S107560
 Revision: B
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

Date: 08/01/18

Environment Design Doc/Dat Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	<table style="width:100%;"> <tr><td>☐</td><td>Use for Testing</td></tr> <tr><td>☐</td><td>Poor Information</td></tr> <tr><td>☐</td><td>Rushing</td></tr> <tr><td>☐</td><td>Product Improvement</td></tr> <tr><td>☐</td><td>Process Improvement</td></tr> <tr><td>☐</td><td>Manufacturing Process</td></tr> <tr><td>☐</td><td>Past Due</td></tr> </table>	☐	Use for Testing	☐	Poor Information	☐	Rushing	☐	Product Improvement	☐	Process Improvement	☐	Manufacturing Process	☐	Past Due	<table style="width:100%;"> <tr><td>☐</td><td>Cracks</td></tr> <tr><td>☐</td><td>Crimp/Kink/Ripple/Wave</td></tr> <tr><td>☐</td><td>Cuffs</td></tr> <tr><td>☐</td><td>Crushing</td></tr> <tr><td>☐</td><td>Heat Treat</td></tr> <tr><td>☐</td><td>Wave/Twist in Tube</td></tr> <tr><td>☐</td><td>Marks/Chatter</td></tr> <tr><td>☐</td><td>OTHER :</td></tr> </table>	☐	Cracks	☐	Crimp/Kink/Ripple/Wave	☐	Cuffs	☐	Crushing	☐	Heat Treat	☐	Wave/Twist in Tube	☐	Marks/Chatter	☐	OTHER :					
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